



NEHİR TASARIM GİYİM

2018

BUSINESS SCOPE

Nehir has a horizontal set up; from the fabric production until the final product, the production is carried out in factories that carefully control every aspect of the production.



BUSINESS SCOPE

The company structure consists of four main groups:

- Nehir Tasarım Giyim
- Piramit Kumaş
- Başak Hazır Giyim 
- Saturn Giyim 



BUSINESS SCOPE

The company headquarter, Nehir Tasarım Giyim, is in İstanbul and operates in two groups:

- İstanbul, Bahçelievler
– headquarters
- Düzce – sewing house 

OPERATIONS

- High quality clothing production;
- Sample production;
- Ready to wear garment production;
- 100% LEAN production;
- 100% implement of product safety regulations

PIRAMİT KUMAŞ

PIRAMİT İSTANBUL

Annual capacity:

- 2.000 t knited fabric
- 1.200.000m woven fabric
- 2 calendar press
- 1.800.000m print length
- 600.000 print pieces



CMT

- Başak Hazır Giyim

- 200.000 pcs/month basic tee
- 4 (max 6) Lean sewing lines
- 150 sewing machine
- Ironing&Packaging



- Saturn Giyim

- 120.000 pcs/month basic tee
- Lean sewing lines
- 100 sewing machine
- Ironing&Packaging



CMT

- Başak Hazır Giyim



- Saturn Giyim



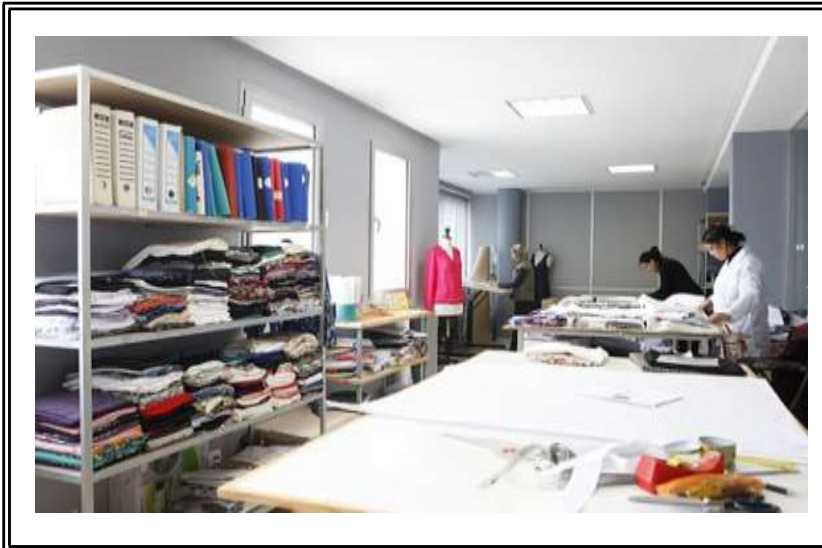
Nehir Tasarım Giyim - İstanbul

Our company's headquarters is located in İstanbul, Bahçelievler. Within its structure it contains pattern house, printing house, cutting, sewing, ironing and package houses. It provides service from the first sample, until the finished packed product.

- Pattern-house
- Showroom
- Printing house
- Cutting
- Sewing
- Ironing&package



Patternhouse



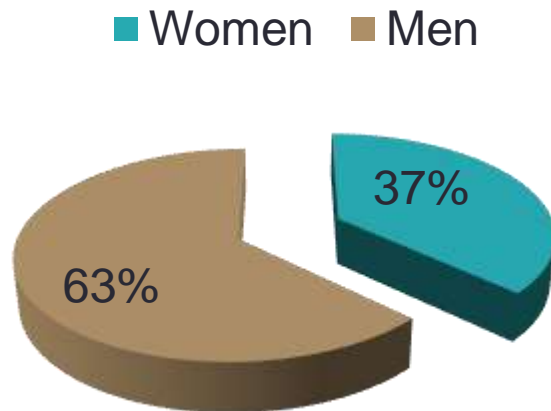
Cutting, Printing, Finishing&Package



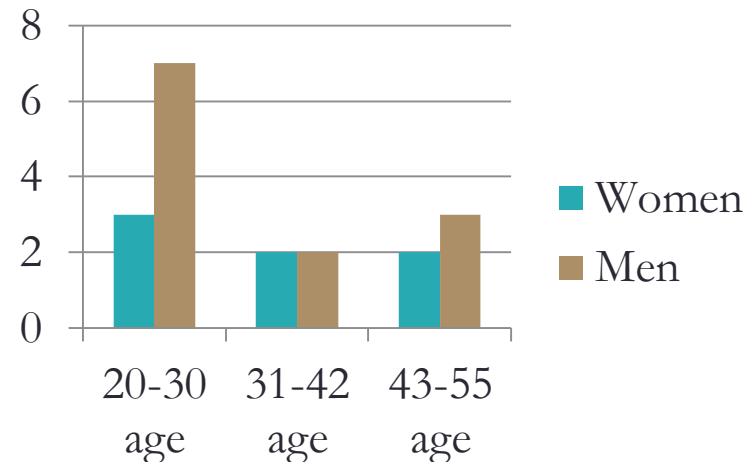
Nehir Tasarım Giyim – Employee profile

Our company in Bahçelievler operates in the 1200 m² field, and employs 20 people.

Employees by gender



Age distribution of employees



Nehir Tasarım Giyim - Düzce

The manufacturing course in our sewing house located in Düzce is organized as *cut-to-box* production. Within its structure it contains 2 sublimation printing machines, 1 press, and a course of 55 sewing machines.

- Cutting – sewing – ironing&package;
- 100.000 pcs/month basic capacity (this capacity is currently being improved);
- 3 sewing lines;
- 120 sewing machines;
- 2 sublimation printing machines, 1 press.



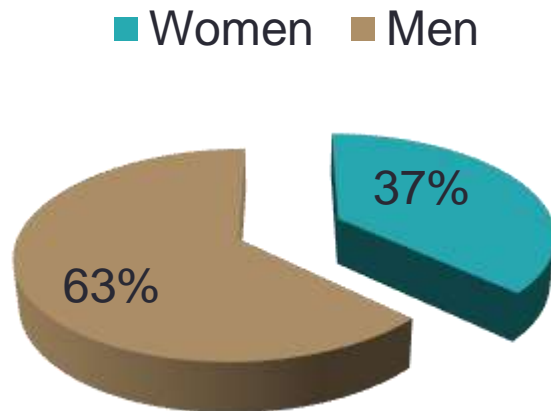
Nehir Tasarım Giyim - Düzce



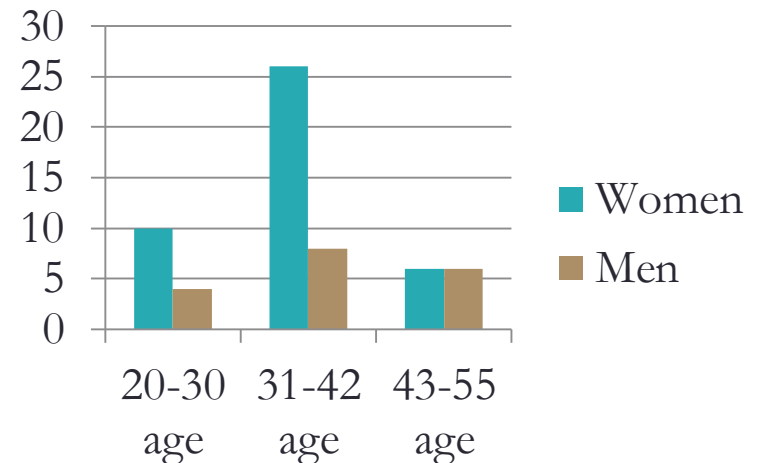
Düzce – Employee profile

Our sewing house operates in the field of 1500 m², and employs 60 people.

Employees by gender

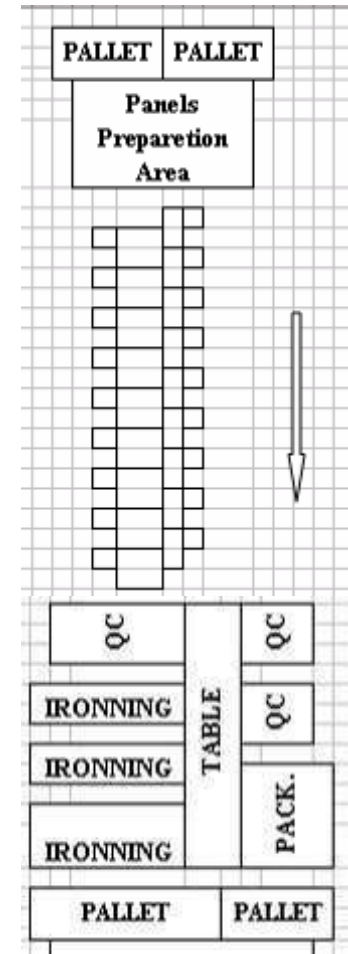


Age distribution of employees



PRODUCTION SYSTEM

- Cut-to-Box; LEAN production system
- RFT (Right First Time)
- Total quality management
- Flexibility in production



PRODUCT SAFETY

When the needle is broken during production:

- Broken needle procedure is followed;
- The machines are stopped;
- The supervisor finds all the pieces of the broken needle and reports;
- After all the pieces of the broken needle are found, the new needle is attached.

In the case a piece of a needle is not found, the garment is quarantined.



PRODUCT SAFETY

- All accessories are checked as per AQL 1.5.
- Metal & cutting tools are tied down and secured.
- In order to avoid the damage to the employees and to products, all of the sharp objects are covered.
- “Product Safety” guidelines all implemented in the whole factory.

FABRIC INSPECTION

- Certified Fabric Inspection Team;
- Wash test;
- 10% random control;
- Fabric fading tests;
- 100% control in the Dyehouse.

INDEPENDENT INSPECTION

- Certified Inline and Final Inspection Team;
- Size set approvals;
- Product wash tests;
- Reference sample approval for production;
- Production sample approval
- Inline and Final control per AQL1,5

CLIENT PORTFOLIO

- Frankie & Liberty
- Another woman
- Another label
- Iron rebel
- Koton
- George
- Primark

PRIMARK®



Frankie & Liberty

Another-
Label

• anotherwoman



KOTON

CLIENT SERVICE PRIORITIES

- Continuity in high-quality production;
- On time delivery performance;
- Short shipment deadlines;
- Competitive prices;
- Quick customer service.

